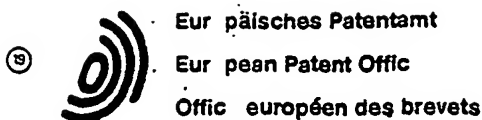


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(54) **Process for producing L-lysine.**

(57) Disclosed is a process for producing L-lysine by introducing a recombinant DNA of a DNA fragment containing a gene involved in the synthesis of dihydrodipicolinic acid synthase or tetrahydrodipicolinic acid succinylase and a vector DNA into a microorganism belonging to the genus Corynebacterium or Brevibacterium, culturing the microorganism in a medium and recovering L-lysine accumulated in the cultured broth.

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## PROCESS FOR PRODUCING L-LYSINE

This invention relates to a process for producing L-lysine, which comprises introducing a recombinant DNA of a DNA fragment containing a gene involved in the synthesis of dihydrodipicolinic acid synthase (hereinafter referred to as DDPS) or tetrahydrodipicolinic acid succinylase (hereinafter referred to as THPS), and a vector DNA into a microorganism belonging to the genus Corynebacterium or Brevibacterium, culturing the microorganism in a medium and recovering L-lysine accumulated in the culture broth. Thus, the present invention relates to the field of bioindustry, and particularly to the field of producing L-lysine which is useful as a feed additive in the livestock industry.

Improvement of the so-called glutamic acid-producing microorganisms such as microorganisms of the genera Corynebacterium and Brevibacterium by recombinant DNA technology to increase L-lysine productivity is disclosed in Japanese Published Unexamined Patent Application Nos. 160997/81 and 128789/83.

Improvement of a process for producing a large amount of L-lysine using microorganisms is a problem which must be solved at any time, and the present inventors have so far made studies to solve the problem by more effectively utilizing the recombinant DNA technology.

The present inventors have found that productivity of L-lysine can be improved by the use of a strain harboring a recombinant of a gene involved in the synthesis of DDPS or THPS responsible for the biosynthesis of L-lysine, and a vector plasmid.

This invention relates to a process for producing L-lysine, which comprises introducing a recombinant DNA of a DNA fragment containing a gene involved in the synthesis of DDPS or THPS, and a vector DNA into a microorganism belonging to the genus Corynebacterium or Brevibacterium, culturing the microorganism in a medium and recovering L-lysine accumulated in the culture broth.

Fig. 1 is a flow sheet showing a process for preparing vector plasmid pFC18, where Spc/Sm show resistance markers of spectinomycin and streptomycin, Ap that of ampicillin, and Tc that of tetracycline.

According to the present invention, L-lysine can be produced by culturing in a medium a microorganism belonging to the genus Corynebacterium or Brevibacterium harboring a recombinant DNA of a DNA fragment containing a gene involved in the synthesis of DDPS or THPS, and a vector DNA, accumulating L-lysine in the culture broth, and recovering L-lysine therefrom.

As the microorganism belonging to the genus Corynebacterium or Brevibacterium to be used as a host microorganism, any of the microorganisms known as the so-called glutamic acid-producing microorganisms can be used. Preferably, the following strains can be used.

Corynebacterium glutamicum ATCC 13032

Corynebacterium acetoacidophilum ATCC 13870

Corynebacterium hercullis ATCC 13868

Corynebacterium illium ATCC 15990

Brevibacterium divaricatum ATCC 14020

Brevibacterium flavum ATCC 14067

Brevibacterium immariophilum ATCC 14068

Brevibacterium lactofermentum ATCC 13869

Brevibacterium thioogenitalis ATCC 19240

Wild-type strains having no productivity of lysine can be used as the host microorganism, but strains having lysine-productivity can also be used. As a lysine-producing strain, known strains such as amino acid-requiring mutant strains, amino acid analog-resistant mutant strains, etc. are applicable.

As the gene involved in the synthesis of DDPS or THPS, any of those derived from eukaryotes, prokaryotes, viruses, bacteriophages or plasmids can be used. The gene of a strain belonging to a prokaryote bacterium, for example, of the genus Escherichia, Corynebacterium, Brevibacterium, Microbacterium, Bacillus, Staphylococcus, Streptococcus, or Serratia, is preferable. The gene derived from a lysine-producing mutant strain belonging to these bacteria is particularly preferable.

As the vector for incorporating the DNA fragment containing the gene, pCG1, pCG2, pCG4, pCG11, pCE54, pCB 101, etc. developed by the present inventors are preferably used. Processes for producing these vectors are described in Japanese Published Unexamined Patent Application Nos. 134500/82, 183799/82, 35197/83 and 105999/83.

The recombinant DNA of the DNA fragment containing the gene involved in the synthesis of DDPS or THPS, and the vector DNA can be obtained according to the recombinant DNA technology which comprises cleaving *in vitro* both DNAs with restriction enzymes, recombining the cleaved DNAs with a DNA ligase, transforming a mutant

strain belonging to the genus Corynebacterium or Brevibacterium and defective in the gene with the ligation mixture, and selecting the transformants wherein the defective phenotype is restored. The recombinant DNA technology can be carried out according to the procedures described in Japanese Published Unexamined Patent Application Nos. 186492/82 and 186489/82.

Instead of cloning the recombinant DNA directly in a microorganism belonging to the genus Corynebacterium or Brevibacterium, the recombinant DNA can also be obtained by using another well established host-vector system as exemplified by Escherichia coli system. That is, cloned DNA fragments containing the gene can be obtained from the transformants prepared by the method which comprises transforming an Escherichia coli mutant which lacks the gene involved in the synthesis of DDPS or THPS with the *in vitro* ligation mixture of the donor DNA and the vector DNA, and selecting transformants wherein the defective phenotype is restored. By recombining the DNA with the vector DNA of a bacterium of the genus Corynebacterium or Brevibacterium *in vitro*, thereby transforming the bacterium of the genus Corynebacterium or Brevibacterium, it is possible to have the bacterium contain the cloned recombinant DNA containing the gene.

The present invention is explained more in detail below, referring to a gene involved in the synthesis of DDPS of Corynebacterium glutamicum (hereinafter referred to as DDPS gene or *dapA*) and a gene involved in the synthesis of THPS of Corynebacterium glutamicum (hereinafter referred to as THPS gene or *dapC*).

A DNA fragment containing *dapA* and *dapC* of Corynebacterium glutamicum can be cloned in advance by the host-vector system of Escherichia coli. A procedure for cloning a gene with Escherichia coli as a host is described, for example, in Method in Enzymology, Volume 68, edited by Ray Wu and published by Academic Press, New York (1979). Specifically, the procedure is as follows:

A chromosome DNA extracted from Corynebacterium glutamicum ATCC 13032, and Escherichia coli vector plasmid pBR322 (having a resistance to ampicillin and tetracycline) are cleaved by restriction enzyme *Sall*, and then recombined by DNA ligase of phage T4.

Substrain TM103 of Escherichia coli K12 - [hsdR<sup>-</sup> (host-specific restriction-defective) and *dapA*<sup>-</sup> (DDPS-defective: diaminopimelic acid-requiring)] is transformed by the recombined product, and the transformants capable of growing on a minimal medium containing ampicillin are selected. The contained plasmid can be separated from the

cultured cells of the transformant not requiring diaminopimelic acid and resistant to ampicillin according to a conventional method. Further, the plasmid DNA is cleaved with restriction enzymes and the thus formed DNA fragments are analyzed by agarose gel electrophoresis, whereby its structure can be determined. One of the thus obtained plasmids is pCD1. pCD1 has such a structure that a *Sall* DNA fragment of 4.2 kilobases (Kb) is inserted in the unique *Sall* cleavage site of pBR322 (Fig. 1).

None of the ampicillin-resistant transformants obtained by transforming DDPS-defective mutant strain AT998 (Hfr *dapA*16) and THPS-defective mutant strain AT997 (Hfr *dapC*15) which are substrains of Escherichia coli [J. Bacteriol. 105, 844 - (1971)] respectively with pCD1 DNA require diaminopimelic acid and from this fact, it is obvious that on the *Sall* DNA fragment of pCD1 of 4.2 Kb there are genes *dapA* and *dapC* of Corynebacterium glutamicum coding for the function to restore the DDPS and THPS defects of Escherichia coli.

So-called shuttle-type recombinant plasmid pAC2 which is replicable in the microorganism of the genera Corynebacterium, Brevibacterium and Escherichia is formed by inserting in the unique *Sall* cleavage site of plasmid pFC18 (having a resistance to tetracycline and a resistance to spectinomycin) the *Sall* DNA fragment of 4.2 Kb containing *dapA* and *dapC* cloned on pCD1. pFC18 plasmid is a shuttle-type vector plasmid prepared by inserting in the *Pst*I cleavage site of vector plasmid pBR322 of Escherichia coli vector plasmid pCG11 of the genera Corynebacterium and Brevibacterium previously found by the present inventors [Japanese Published Unexamined Patent Application No. 134500/82]. The process for preparing the said plasmid and its structure are shown in Fig. 1.

pAC2 plasmid is prepared according to the following steps.

pFC18 and pCD1 plasmid DNAs are cleaved with a restriction enzyme *Sall*, then mixed together and subjected to the action of T4 ligase. Then, substrain TM103 of Escherichia coli K12 having DDPS-defect is transformed with the ligation mixture, and the transformants grown on a minimal medium containing spectinomycin are selected. A plasmid DNA is extracted from the cultured cells of one of the thus obtained transformants having resistance to spectinomycin and not requiring diaminopimelic acid.

The separated *Sall* cleavage product of the plasmid DNA is subjected to agarose gel electrophoresis to investigate the structure of the plasmid. It is confirmed that the plasmid has such a

structure that the *SalI* DNA fragment of 4.2 Kb derived from pCD1 is inserted in the *SalI* cleavage site of pFC18 vector plasmid. Then, DDPS-defective mutant strain AT998 and THPS-defective mutant strain AT997 which are substrains of *Escherichia coli* K12 strain, are transformed with the said plasmid, and because the defect in each of the mutants is restored, it is confirmed that *dapA* and *dapC* of *Corynebacterium glutamicum* once cloned on pCD1 are incorporated in the said plasmid.

The said plasmid is named pAC2 (Fig. 1).

*Corynebacterium glutamicum* RH 6 strain, a lysine-producing microorganism having a homoserine-requirement induced by mutation (the strain is deposited as FERM-BP 704 in Fermentation Research Institute, Agency of Industrial Science and Technology) is transformed with pAC2 plasmid. The transformation can be carried out according to a transformation method using protoplast of a strain of the genus *Corynebacterium* or *Brevibacterium* previously found by the present inventors, for which patent applications were filed - [Japanese Published Unexamined Patent Application Nos. 186492/82 and 186489/82]. The protoplast of *Corynebacterium glutamicum* RH6 strain is transformed according to the said method, and then transformants are selected on a regeneration medium containing spectinomycin. The plasmid separated from the cultured cells of one of the thus obtained spectinomycin-resistant transformants is subjected to the structure investigation by the same restriction enzyme cleavage and agarose gel electrophoresis as described in the preceding paragraph, and also to the confirmation of the presence of *dapA* and *dapC* according to transformation test of substrains AT998 and AT997 of *Escherichia coli* K12 strain. It is confirmed that pAC2 plasmid is introduced into RH6 strain.

The production of L-lysine by pAC2 transformant can be carried out according to a culturing method used in the conventional process for producing L-lysine by fermentation. That is, when the transformant is cultured in a conventional medium containing a carbon source, a nitrogen source, inorganic matters, amino acids, vitamins, etc. under aerobic conditions, while controlling the temperature, pH, etc., lysine is formed and accumulated in the culture broth. Thus, L-lysine can be recovered from the culture broth according to a known method, for example, by active carbon treatment, ion exchange resin treatment, etc.

Thus, L-lysine can be produced in a higher yield by using a pAC2-containing strain of the genus *Corynebacterium* or *Brevibacterium* than by using a strain which does not contain pAC2. The

usefulness of the present invention lies in an endowment or an enhancement of productivity of L-lysine by introducing a recombinant DNA in which the DDPS and/or THPS genes and a vector of a strain of the genus *Corynebacterium* or *Brevibacterium* are recombined in a form capable of expressing the character, into a strain of the genus *Corynebacterium* or *Brevibacterium*. In the present specification, an example of using the genes involved in the synthesis of DDPS or THPS derived from *Corynebacterium glutamicum* is shown. Lysine productivity of lysine-producing microorganisms can also be improved when the corresponding genes of other organisms are used in place of the said genes.

The vector plasmid only provides an autonomous replicability for stable inheritance of genes involved in the synthesis of recombinant DDPS or THPS. Thus, not only pFC18 exemplified in the present specification, but also plasmids autonomously replicable in a microorganism of the genus *Corynebacterium* or *Brevibacterium* and phage vectors capable of stable inheritance by being inserted in a chromosome of the host can be used.

In spite of many common microbiological properties, microorganisms with high glutamic acid productivity (so-called glutamic acid-producing microorganisms) are classified to various species by researchers and even genera such as *Corynebacterium* and *Brevibacterium* probably because of their industrial importance. However, it has been pointed out that these microorganisms should be classified as one species because they have homology in the amino acids in the cell walls and the GC content of DNA. Recently, it has been reported that these microorganisms have more than 70% - 80% homology in DNA-DNA hybridization indicating that the microorganisms are very closely related [refer to Komatsu, Y.: Report of the Fermentative Research Institute, No. 55, 1 (1980), and Suzuki, K., Kaneko, T., and Komagata, K.: Int. J. Syst. Bacteriol., 31, 131 (1981)].

In the present specification, a case where a recombinant DNA is introduced into *Corynebacterium glutamicum* RH6, and where the improvement in L-lysine production depends on the expression of the gene is given. Considering the above-mentioned very close relationship of glutamic acid-producing microorganisms, it is readily assumed that the present invention is applicable to all of the glutamic acid-producing microorganisms. The effect of the present invention depends on whether the recombinant DNA autonomously replicates in the glutamic acid-producing microorganism and whether the gene is expressed, and so slight difference of such DNA homology between

glutamic acid-producing microorganisms are negligible. That the glutamic acid-producing microorganisms have the common function to allow replication of plasmids and expression of genes is apparent from the fact that plasmid pCG4 which is isolated from Corynebacterium glutamicum 225-250 (Japanese Published Unexamined Patent Application No. 183799/82) and which has spectinomycin and/or streptomycin resistance gene(s) can be generally replicated and expressed in glutamic acid-producing microorganisms such as strains of the genera Corynebacterium and Brevibacterium (Japanese Published Unexamined Patent Application No. 186492/82). Further, it has been shown by the present inventors that the tryptophan-biosynthesizing gene of a bacterium of the genus Brevibacterium can be expressed in a bacterium of the genus Corynebacterium, and the histidine-biosynthesizing gene of a bacterium of the genus Corynebacterium can be expressed in a bacterium of the genus Brevibacterium (Japanese Published Unexamined Patent Application Nos. 25398/83 and 25397/83). Thus, it is apparent that the genes can be mutually expressed between the bacteria of these two genera. Accordingly, the bacteria to which the present invention is applicable include not only Corynebacterium glutamicum, but also all the glutamic acid-producing microorganisms including the bacteria of the genera Corynebacterium and Brevibacterium.

Certain specific embodiment of the present invention are illustrated by the following representative examples.

#### Example 1

(1) Construction of a substrain TM103 of Escherichia coli K12 having host-specific restriction-deficient mutation and DDPS-deficient mutation:

To more readily clone a gene involved in the synthesis of DDPS of Corynebacterium glutamicum, which is a foreign gene, in a host-vector system of Escherichia coli, a strain of Escherichia coli having host-specific restriction-deficient mutation (hsdR2<sup>-</sup>) and DDPS-deficient mutation (dapA 16<sup>-</sup>) simultaneously was constructed as a host microorganism in the following manner.

From a substrain WA802 of Escherichia coli K12 having a restriction-deficient mutation (Escherichia coli K12 WA802, FERM BP-718) [F<sup>-</sup> met B1 hsdR2: J. Mol. Biol. 16 118 (1966)] was derived a spontaneous mutant strain RF82 having a resistance to 25 µg/ml of rifampicin. The strain RF82 and a DDPS-defective mutant strain AT998 -

(Hfr dapA16) (Escherichia coli K12 AT998, FERM BP-720) were cultured in L medium [1% bactotrypton (Difco), 0.5% yeast extract (made by Daigo Eiyo Kagaku K. K., Japan), and 0.5% NaCl, adjusted to pH 7.0 with NaOH) containing 50 µg/ml of diaminopimelic acid at 37°C for 3 hours. After washing twice with a physiological saline solution by centrifugation, the washed cells were spread on M9 minimal agar plate medium (a medium containing 2 g of glucose, 1 g of NH<sub>4</sub>Cl, 6 g of Na<sub>2</sub>HPO<sub>4</sub>, 3 g of KH<sub>2</sub>PO<sub>4</sub>, 0.1 g of MgSO<sub>4</sub>·7H<sub>2</sub>O, 15 mg of CaCl<sub>2</sub>·8H<sub>2</sub>O, 4 mg of thiamine hydrochloride and 15 g of agar in 1 l of water and adjusted to pH 7.2) containing 25 µg/ml of rifampicin and 50 µg/ml of diaminopimelic acid, and transconjugants having resistance to rifampicin and not requiring methionine were selected. Strains showing diaminopimelic acid requirement and having restriction-deficient mutation were selected from the transconjugants, and one such strain was designated as TM103. The presence of restriction-deficient mutation was determined by the plating efficiency of λ phage propagated on the strain C600r<sup>m</sup> (ATCC 33525), a modification-deficient Escherichia coli K12 strain [M. Meselson: J. Mol. Biol., 9 734 (1964)]. λ Phage was prepared from Escherichia coli K12 λ lysogenic bacterium ATCC 10798 according to a conventional method. That is, a strain showing the same plating efficiency as that of WA802 was regarded as a transconjugant having a restriction-deficient mutation.

#### (2) Cloning of DDPS gene (dapA) of Corynebacterium glutamicum:

Cloning was carried out by a host-vector system of Escherichia coli. pBR322 used as a vector was a commercially available product made by Takara Shuzo Co., Japan. Chromosome DNA used as a donor DNA was isolated from Corynebacterium glutamicum ATCC 13032 according to a procedure previously disclosed by the present inventors [Japanese Published Unexamined Patent Application No. 126788/83, Example 1, item (1)].

To 120 µl of a reaction solution for the restriction enzyme SalI (10 mM Tris-HCl, 7 mM MgCl<sub>2</sub>, 100 mM NaCl, pH 7.5) containing 4 µg of pBR322 DNA and 8 µg of chromosome DNA of Corynebacterium glutamicum was added 12 units of SalI - (product of Takara Shuzo Co., Japan). The mixture was subjected to reaction at 37°C for 60 minutes, and the reaction was discontinued after heating at 65°C for 10 minutes. To the reaction digested product were added 30 µl of T. ligase buffer solution (660 mM Tris-HCl, 66 mM MgCl<sub>2</sub>, 100 mM

dithiothreitol, pH 7.6), 30  $\mu$ l of 5 mM ATP, 0.3 units of *T.* ligase (product of Takara Shuzo Co., Japan), and 120  $\mu$ l of  $H_2O$ . The mixture was subjected to reaction at 12°C for 16 hours.

The ligase reaction mixture was subjected to transformation of substrain TM103 of *Escherichia coli* K12. Competent cells of TM103 were prepared according to the method of Dagert *et al.* [Dagert, M. *et al.*: Gene 6, 23 (1979)]. That is, TM103 strain was inoculated in 50 ml of L medium supplemented with 50  $\mu$ g/ml of diaminopimelic acid and cultured at 37°C until the absorbancy (OD) at 660 nm reached 0.5 by Tokyo Kodon colorimeter. The culture liquid was cooled in ice water for 10 minutes, and then the cells were collected by centrifugation and suspended in 20 ml of cooled 0.1 M calcium chloride. The suspension was kept at 0°C for 20 minutes. The cells were collected by centrifugation and resuspended in 0.5 ml of 0.1 M calcium chloride. The suspension was left standing at 0°C for 18 hours. To 400  $\mu$ l of the suspension was added 200  $\mu$ l of the ligase reaction mixture prepared above, and the mixture was kept at 0°C for 10 minutes and then heated at 37°C for 5 minutes. Then, 9 ml of L medium containing 50  $\mu$ g/ml diaminopimelic acid was added thereto, and the mixture was subjected to shaking culture at 37°C for 2 hours. The cultured cells were washed twice with a physiological saline solution by centrifugation, and spread on M9 minimal agar plate medium containing 50  $\mu$ g/ml ampicillin, and cultured at 37°C for 4 days. The thus obtained transformants having resistance to ampicillin and not requiring diaminopimelic acid were subjected to single colony isolation on L agar plate medium (L medium containing 1.5% agar) containing 50  $\mu$ g/ml ampicillin.

Plasmid DNA was isolated from the cultured cells of purified transformants according to the method of An *et al.* [An, G. *et al.*: J. Bacteriol., 140 400 (1979)]. The plasmid DNA was digested with restriction enzymes and analyzed by agarose gel electrophoresis, and it was found that the plasmid DNA had such a structure that the Sall DNA fragment of 4.2 Kb was inserted in the unique Sall cleavage site of pBR322. The plasmid was named pCD1.

pCD1 was subjected to transformation of DDPS-defective mutant strain AT998 and THPS-defective mutant strain AT997, which were substrains of *Escherichia coli* K12. Transformation of AT998 strain and AT997 strain (*Escherichia coli* K12 AT997, FERM BP-719) was carried out in the same manner as in the transformation of TM103 strain. None of the transformants having a resistance to ampicillin obtained from these two strains

required diaminopimelic acid. It is evident from these facts that not only DDPS gene (*dapA*) but also THPS gene (*dapC*) of *Cornebacterium glutamicum* exists on Sall DNA fragment of 4.2 Kb cloned on pCD1.

The restriction-deficient mutation possessed by the host microorganism, TM103 strain which was used in the cloning step was utilized merely to increase the frequency of cloning, and strains having no such mutation can be used as host microorganisms.

### (3) Preparation of plasmid pAC2:

Sall DNA fragment of 4.2 Kb containing *dapA* and *dapC* genes derived from *Cornebacterium glutamicum* was recloned by shuttle vector plasmid pFC18 (having a resistance to spectinomycin and a resistance to tetracycline). Preparation of pFC18 was carried out according to the following procedure.

pCG11 was isolated from a strain containing pCG11 (ATCC 39022) according to the procedure previously disclosed by the present inventors - [Japanese Published Unexamined Patent application No. 134500/82, Example 1, item (1)]. pBR322 used for this purpose was a commercially available product of Takara Shuzo Co., Japan.

To 120  $\mu$ l of a reaction solution for the restriction enzyme PstI (20 mM Tris-HCl (pH 7.5), 10 mM  $MgCl_2$ , 50 mM  $(NH_4)_2SO_4$ , and 0.01% bovine serum albumin) containing 4  $\mu$ g each of pCG11 and pBR322 plasmid DNAs was added 8 units of PstI (product of Takara Shuzo Co., Japan), and the mixture was subjected to reaction at 37°C for 60 minutes. The reaction was discontinued after heating at 65°C for 10 minutes. Then, 30  $\mu$ l of *T.* ligase buffer solution, 30  $\mu$ l of 5 mM ATP, 0.3 units of *T.* ligase and 120  $\mu$ l of  $H_2O$  were added thereto, and the mixture was subjected to reaction at 12°C for 16 hours. Substrain WA802 of *Escherichia coli* K12 was transformed with the ligase reaction product according to the procedure shown in Example 1, item (2). One of the transformants propagated on L agar plate medium containing 100  $\mu$ g/ml spectinomycin and 25  $\mu$ g/ml tetracycline was subjected to single colony isolation on the same agar medium and plasmid DNA was isolated from the cultured cells of the purified strain according to the method of An *et al.* The structure of the plasmid DNA was investigated by restriction enzyme cleavage and agarose gel electrophoresis, and it was found that the plasmid DNA had such a structure that pBR322 was inserted in the unique pstI cleavage site of pCG11 (Fig. 1). The plasmid was named pFC18.

A recombinant plasmid containing *dapA* and *dapC* derived from Corynebacterium glutamicum was prepared, using pFC18 as a vector according to the following procedure.

To 120  $\mu$ l of a reaction solution for Sall containing 4  $\mu$ g each of pFC18 and pCD1 plasmid DNAs was added 8 units of restriction enzyme Sall, and the mixture was subjected to reaction at 37°C for 60 minutes. The reaction was discontinued after heating at 65°C for 10 minutes, and then 30  $\mu$ l of T<sub>4</sub> ligase buffer solution, 30  $\mu$ l of 5 mM ATP, 0.3 units of T<sub>4</sub> ligase and 120  $\mu$ l of H<sub>2</sub>O were added thereto. The mixture was subjected to reaction at 12°C for 16 hours.

The ligase reaction product was subjected to transformation of Escherichia coli TM103 strain. Transformation was carried out according to the procedure shown in Example 1, Item (2), and transformants were selected on M9 minimal agar plate medium containing 100  $\mu$ g/ml of spectinomycin. From one of the thus obtained transformants having a resistance to spectinomycin and not requiring diaminopimelic acid, isolated plasmid DNA according to the method of An et al. The structure of isolated plasmid DNA was investigated by restriction enzyme cleavage and agarose gel electrophoresis. It was found that the plasmid had such a structure that Sall DNA fragment of 4.2 Kb derived from pCD1 was inserted in the single Sall cleavage site of pFC18. The plasmid was named pAC2.

Transformation of said AT998 and AT997 was carried out by pAC2, and it was confirmed that the spectinomycinresistant transformants were complemented respectively by a diaminopimelic acid requirement at the same time.

#### (4) Introduction of pAC2 into Corynebacterium glutamicum RH6 strain:

Transformation of Corynebacterium glutamicum RH6 strain (having a homoserine requirement) was carried out using pAC2.

0.1 ml of a seed culture of RH6 strain was inoculated in 10 ml of SSM medium (a medium containing 10 g of glucose, 4 g of NH<sub>4</sub>Cl, 2 g of urea, 1 g of yeast extract, 1 g of KH<sub>2</sub>PO<sub>4</sub>, 3 g of K<sub>2</sub>HPO<sub>4</sub>, 0.4 g of MgCl<sub>2</sub>•6H<sub>2</sub>O, 10 mg of FeSO<sub>4</sub>•7H<sub>2</sub>O, 0.2 mg of MnSO<sub>4</sub>•4-6H<sub>2</sub>O, 0.9 mg of ZnSO<sub>4</sub>•7H<sub>2</sub>O, 0.4 mg of CuSO<sub>4</sub>•5H<sub>2</sub>O, 0.09 mg of Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>•10H<sub>2</sub>O, 0.04 mg of (NH<sub>4</sub>)<sub>2</sub> MO<sub>3</sub>O<sub>8</sub>•4H<sub>2</sub>O, 30  $\mu$ g of biotin, and 1 mg of thiamine hydrochloride in 1 l of water and adjusted to pH 7.2] containing 50  $\mu$ g/ml homoserine, and subjected to shaking culture at 30°C. When OD reached 0.15, penicillin G was added thereto to make 0.5

units/ml. Culturing was further continued, and when OD reached about 0.6, the cultured cells were collected, and suspended in 2 ml of RCGP medium [a medium containing 5 g of glucose, 5 g of casamino acid, 2.5 g of yeast extract, 3.5 g of K<sub>2</sub>HPO<sub>4</sub>, 1.5 g of KH<sub>2</sub>PO<sub>4</sub>, 0.41 g of MgCl<sub>2</sub>•6H<sub>2</sub>O, 10 mg of FeSO<sub>4</sub>•7H<sub>2</sub>O, 2 mg of MnSO<sub>4</sub>•4-6 H<sub>2</sub>O, 0.9 mg of ZnSO<sub>4</sub>•7H<sub>2</sub>O, 0.04 mg of (NH<sub>4</sub>)<sub>2</sub> MO<sub>3</sub>O<sub>8</sub>•4H<sub>2</sub>O, 30  $\mu$ g of biotin, 2 mg of thiamine hydrochloride, 135 g of disodium succinate, and 30 g of polyvinyl-pyrrolidone (molecular weight : 10,000) in 1 l of water and adjusted to pH 7.2] containing 1 mg/ml lysozyme and the suspension was shaken gently at 30°C for 14 hours to make protoplasts.

Then, 1 ml of the protoplast solution was centrifuged at 2,500 x g for 15 minutes to precipitate the protoplast. The protoplast was suspended in 1 ml of TSMC buffer solution - (containing 10 mM MgCl<sub>2</sub>, 30 mM CaCl<sub>2</sub>, 50 mM Tris-HCl of pH 7.5 and 400 mM sucrose) and washed by centrifugation. The protoplast was re-suspended on 0.1 ml of TSMC buffer solution. To the suspension were added 20  $\mu$ l of pAC2 plasmid DNA isolated above, and then 0.8 ml of TSMC buffer solution containing 20% (w/v) polyethyleneglycol (PEG) 6,000. After 3 minutes, 2 ml of RCGP medium was added to the mixture, and the protoplast was precipitated by centrifugation at 2,500 x g for 5 minutes. The protoplast was suspended in 1 ml of RCGP medium, and culturing was carried out with gentle shaking at 30°C for 2 hours. 0.1 ml of the protoplast suspension was spread on RCGP agar medium (RCGP medium containing 1.4% agar) containing 400  $\mu$ g/ml spectinomycin, and cultured at 30°C for 6 days. Plasmid DNA was extracted from one of the thus obtained spectinomycinresistant transformants according to the procedure previously disclosed by the present inventors [Japanese Published Unexamined Patent Application No. 134500/82, Example 1, Item (1)]. It was found by the analysis according to the restriction enzyme cleavage and agarose gel electrophoresis that the isolated plasmid had the same structure as that of pAC2. It was also found by the same transformation test as in the foregoing item that the plasmid had the same function to restore the diaminopimelic acid requirement of AT998 strain and AT997 strain as that of pAC2. The strain which was thus confirmed to be transformed by pAC2 was Corynebacterium glutamicum RH6/pAC2.



(5) Production of L-lysine by pAC2-containing strain:

Production of L-lysine by Corynebacterium glutamicum RH6/pAC2 strain and parent strain RH6 which do not contain the plasmid was carried out in the following manner.

RH6/pAC2 strain and RH6 strain were separately cultured with shaking in 3 ml of NB medium (a medium containing 20 g of bouillon and 5 g of yeast extract in 1 l of water and adjusted to pH 7.2) at 30°C for 18 hours. Then, 0.5 ml of the cultured broth was inoculated in 5 ml of a production medium L1 [a medium containing 100 g of glucose, 30 g of (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, 0.5 g of KH<sub>2</sub>PO<sub>4</sub>, 0.5 g

of K<sub>2</sub>HPO<sub>4</sub>, 1 g of MgSO<sub>4</sub>·7H<sub>2</sub>O, 10 mg of FeSO<sub>4</sub>·7H<sub>2</sub>O, 10 mg of MnSO<sub>4</sub>·4H<sub>2</sub>O, 100 µg of biotin, 200 mg of homoserin, and 30 g of calcium carbonate in 1 l of water and adjusted to pH 7.2], and cultured with shaking at 30°C for 72 hours. After culturing, the L-lysine produced in the filtrate of culture liquid was quantitatively determined by colorimetry according to the acidic copper ninhydrin procedure [Chinard, F. D.: J. Biol. Chem. 199, 91 (1952)]. The results are shown in Table 1. It is apparent from the Table that the recombinant plasmid pAC2 containing dapA-dapC of Corynebacterium glutamicum can enhance the L-lysine productivity of RH6 strain.

Table 1

Production of L-lysine by Corynebacterium glutamicum RH6 strain and plasmid pAC2-introduced strain

<u>Strain</u>	<u>L-lysine (mg/ml)</u>
<u>Corynebacterium glutamicum</u> RH6	14.8
<u>Corynebacterium glutamicum</u> RH6/pAC2	20.0

#### Claims

1. A process for producing L-lysine which comprises culturing in a medium a microorganism belonging to the genus Corynebacterium or Brevibacterium harboring a recombinant DNA of a DNA fragment containing a gene involved in the synthesis of dihydroadipic acid synthase and/or tetrahydroadipic acid succinylase, and a vector DNA, accumulating L-lysine in the culture broth, and recovering L-lysine therefrom.
2. The process according to Claim 1, wherein the DNA fragment is derived from eukaryotes, prokaryotes, viruses, bacteriophages or plasmids.
3. The process according to Claim 2, wherein the prokaryote is a bacterium.
4. The process according to Claim 3, wherein the bacterium is selected from the genera Escherichia, Corynebacterium, Brevibacterium, Bacillus, Staphylococcus and Serratia.
5. The process according to Claim 4, wherein the bacterium is Corynebacterium glutamicum.
6. The process according to Claim 1, wherein the

vector is a plasmid, a phage or its derivative derived from a microorganism autonomously replicable in a bacterium of the genus Corynebacterium or Brevibacterium.

7. The process according to Claim 6, wherein the plasmid or its derivative is a plasmid named as pCG1, pCG2, pCG4, pCG11, pCE52, pCE53, pCE54, pCB101 or pFC18 derived from a microorganism belonging to the genus Corynebacterium.

8. The process according to Claim 1, wherein the microorganism is selected from Corynebacterium glutamicum, Corynebacterium herculis, Corynebacterium lilium, Corynebacterium acetoacidophilum, Brevibacterium flavum, Brevibacterium lactofermentum, Brevibacterium divaricatum, Brevibacterium immariophilum, and Brevibacterium thioaerophilum.

9. A DNA fragment containing a gene involved in the synthesis of dihydroadipic acid synthase and/or tetrahydroadipic acid succinylase derived from a microorganism belonging to the genus Corynebacterium or Brevibacterium.

10. The DNA fragment according to Claim 9, wherein the fragment has cleavage sites with SalI



at both ends, one cleavage site with BamHI and two cleavage sites with PvuII in the molecule, and a molecular size of about 4.2 kilobases.

11. A microorganism belonging to the genus Corynebacterium or Brevibacterium, which harbors a recombinant of a DNA fragment containing a gene

involved in the synthesis of dihydrodipicolinic acid synthase and/or tetrahydrodipicolinic acid succinylase and derived from a microorganism belonging to the genus Corynebacterium or Brevibacterium, and a vector DNA.

12. Corynebacterium glutamicum RH6/pAC2.

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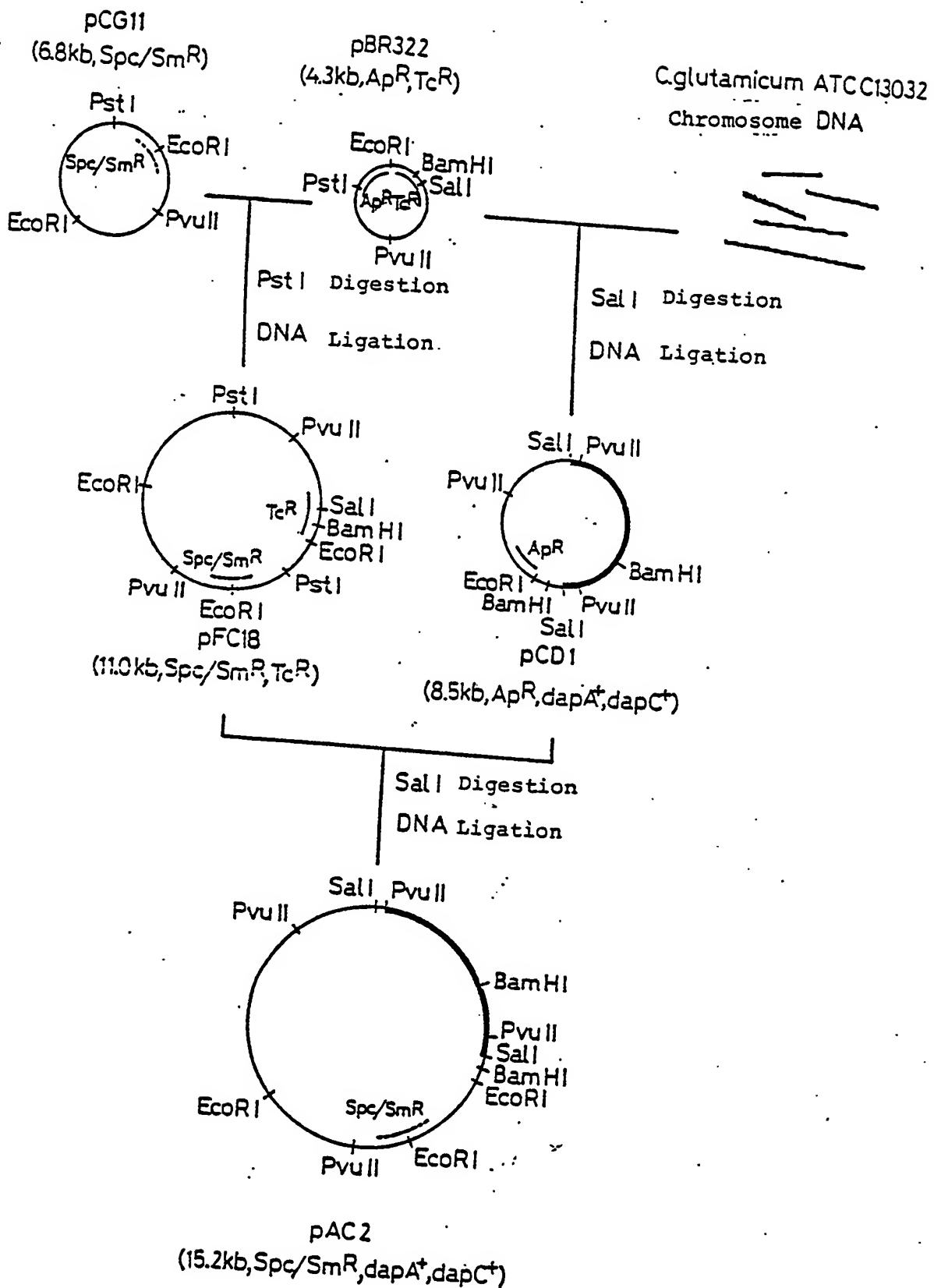
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Fig. 1





European Patent  
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# EUROPEAN SEARCH REPORT

Application number

DOCUMENTS C NSIDERED TO BE RELEVANT			EP 86103171.4
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
D,A	FR - A1 - 2 482 622 (AJINOMOTO CO., INC.)  * Claims * & JP-A2-160 997/81  --	1,8	C 12 N 15/00 C 12 P 13/08 C 07 H 21/04 C 12 N 1/20 //C 12 R 1:15 C 12 R 1:13 C 12 R 1:19
D,A	WO - A1 - 84/03 301 (KYOWA HAKKO KOGYO CO., LTD.)  * Claims 1,3,4,15-19 * & EP-A1-0 136 359 & JP-A2-25 397/83 JP-A2-25 398/83  -----	1-4,8	C 12 R 1:07 C 12 R 1:44 C 12 R 1:425
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			C 12 N C 12 P C 07 H
The present search report has been drawn up for all claims			
Place of search VIENNA		Date of completion of the search 06-06-1986	Examiner WOLF
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : n n-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	